



Reconditioning Price List

Solid Carbide & Brazed Delta Drill

Effective 1st January 2009

	DELTA	DELTA C	DELTA C DRILL/ CHAMFER	Plura & TM	Plura & TM
				Flat EM	
	R411.5	R840 , R850 &	TM 2,3,4,5 in R840,R842,R850 &		Ball nose end
	TiN	1220,1210,N20D,1010,1040 & 1020		1610F,1620F,1630 & 1640,	
Dia's					
3 to 6 mm dia NA 1045 1420 1015 1090		1288	1750	1251	1286
6.01 to 8 mm NA 1280 1740 1280 1420		1578	2145	1578	1675
8.01 to 10 mm 1450 1595 2180 1595 1815	1787	1966	2687	1966	2141
10.01 to 12 mm 1675 1840 2510 1850 2145	2064	2268	3094	2281	2530
12.01 to 16 mm 2035 2245 3050 2255 2620	2508	2767	3759	2780	3091
16.01 to 20 mm 2400 2640 3600 2655 3095	2958	3254	4438	3273	3651
20.01 to 25 mm 2830 NA NA 3125 NA	3488	NA	NA	3852	NA
25.01 to 30 mm 3345 NA NA NA NA	4123	NA	NA	NA	NA

Technical Notes

- 1 Ball Nose & Flat Endmills:** Below 3mm cannot be reconditioned
(except R215.36L & R215.36H style- not below Dia 6 mm)
- 2 BNEs:** Dia will be maintained D+0/-0.1mm .
- 3 FLEMs except*:** Length will be reduced upto 3mm and Dia will be maintained D+0/-0.05mm
- 4 *FLEMs-** Kordell, R215.36L , & 215.36H: These will be ground in flutes and Dia will change based on wear/Chipping.
- 5 \$ Mark on the shank:** Tells the number of times the tool has been reconditioned by Coromant.
- 6 Coatings**
 - 1220= Bronze coating on R840 drills.
 - 1210= Alcrona coating on R 842 drills
 - 1610F & 1620F = Futura Extreme
 - 1630- Futura Nano
 - 1640= TiCN

Excise duty & Sales Tax are not applicable. Local Tax such as Octroi etc are as applicable. Service Tax presently 10.2% extra
Delivery 10 days from the date of order booking.

Sandvik Coromant

Sandvik Asia Ltd

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