

# SFM-220P

## SEMI-AUTOMATIC PATCH HANDLE SHOPPING BAG MAKING MACHINE

半自動補片手提孔購物袋製袋機



### SPECIFICATIONS:

Model 型號	Making Bag Size 製袋規格 (mm)						Making bag Speed (sec/bag)  製袋速度	Air Supply Required  空壓需求量	Heater Capacity (KW)  電熱容量	Power Required (KW)  全台需電	Machine Size 機械尺寸						
	Length 製袋長度		Width 製袋寬度		Thickness 厚度						L. 長	W. 寬	H. 高				
	HDPE	LDPE	HDPE	LDPE	HDPE	LDPE											
SFM-220P	150 ~ 650	150 ~ 650	220 ~ 550	220 ~ 550	0.015 ~ 0.065	0.020 ~ 0.085	2 second	0.45~0.8 Mpa 250 L/min	Total: 1.6 KW	1.7 KW	1.8 M	1.52 M	1.35 M				

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# FEATURES

## 機器特色

### SFM-220P



- With the function of man-machine interface and HMI control and display, machine state at a glance, its function is automatic and manual, such as a cycle count, and operating mode of timer control functions.
- Adopt independent sealing mechanism design, sealing, punched a process assignments, save operation procedures and artificial misoperation, improve production yield.
- 2 temperature controller, sealing position temperature can adjust, sealing pressure can adjust and suitable for various LDPE, HDPE and quality of plastic LLDPE.
- Adopt special vacuum open the bag, open the bag is adjustable, vacuum power supply, the pressure of 0.25 MPa can generate powerful open the bag efficiency, open the bag no failure, From the open the bag to sealing, need only complete 0.6~1 second of time, greatly improving to make artificially product quality and efficiency. Desktop design will
- Working location - device sealing, X, Y axis can be adjusted freely, size adjustment can be done only 3 seconds.
- Double roller materials planes, save replacement placement of membrane, and solve single roll film roll for inner membrane roll out the length of the roll caused by poor.
- Multifunction alarm system: without warning, material supply, air temperature anomaly warning alerts, count to reach abnormal warning, Multiple alert sirens sound device: have informed, warning lights, man-machine interface alarm shows, etc.
- Optional--"the Cooling Press flat Device" for more smoothly artistic.

- 採用 HMI 人機界面中英文全功能操控和顯示，機器狀態一目瞭然，其功能有自動、一次循環、手動等模式操作，並有計數/計時控制\*等功能。
- 採獨立式封合機構設計，封合、打孔一次流程完成作業，節省操作手續與人為的操作失誤，提高生產良率。
- 2 個溫度控制器，上下封合位置溫度可個別調整，封合壓力亦可個別調整，適合各種品質的 HDPE、LDPE、LLDPE 膜體。
- 採用特殊的真空間袋機構，開袋真空力度可調，只要 0.25MPa 的氣壓供給，即可產生強大的開袋效率，開袋絕不失敗；從開袋到封合完成，只需要 0.6~1 秒的時間，大大提高以人工製作的成品效率和品質。
- 工作桌面設計有封合定位尺裝置，X、Y 軸皆可自由調整，尺寸調整只需 3 秒即可完成。
- 雙膜卷原料架放置放機構，節省更換膜卷次數，同時解決單膜卷因內外層膜卷捲出時造成的長度差困擾。
- 多功能警報系統：有無料警報、溫度異常警報、氣壓供給異常警報、計數至達警報；多重警報告知裝置：有警笛音、警報指示燈、人機界面警報顯示等等。
- 可選配“封合冷壓平設備 Cooling Press Device”，使派奇熱封處更為平整美觀。